

INTER-MIX 15 THICK SET FLEXIBLE SEAM SEALER

INTER-MIX 15 Flexible Adhesive/Seam Sealer is a non-sagging, extremely flexible adhesive/sealant designed for sealing vertical and horizontal seams and joints on automobiles and truck applications. Excellent adhesion to: bare metal, primed metal, SMC, FRP, fiberglass, aluminum and most plastics*. Can be sprayed with our 2K Spray System.

* For TPO and Polypropylene plastics, use IES #4182 INTER-BOND Adhesion Promoter.

DIRECTIONS

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants. Use IES Super Cleaning Solvent or IES Specialty Adhesive Remover to clean the surface.
2. Prime all bare metal with epoxy or urethane primer. Allow primer to cure according to manufacturer's recommendations.
3. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
4. Dispense IES 8413/8613 Seam Sealer into the joint or seam. Smooth out if desired with tool or finger and feather edge.
5. IES 8413/8613 will set up in approximately 15 minutes.
6. Scuff or sand sealer with 320 grit sandpaper prior to priming or painting.
7. Prime and paint per manufacturer's specifications.

CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

STORAGE

Should be stored in a cool, dry location at a temperature between 50°F to 86°F (10°C to 30°C).



Thick-Set
Flexible Adhesive/Seam Sealer
Gray

TECHNICAL INFO

Mixed Color	Gray
Mix Ratio	1:1
Work time	15-20 Minutes
Handling Time	20-30 Minutes
Part Paintability	45 Minutes
Sealer Sandability	45 Minutes
Full Cure Strength	6-8 Hours

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

PRODUCT AVAILABLE

8413	10 fl. oz. kit (300mL) Each kit includes three #8260 static mixers	4 per case
8613	6.76 fl. oz. (200 mL) Each kit includes two #8260 static mixers	6 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.

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