



BLACK JACK

TECHNICAL DATA SHEET



ITEM CB-J2



Item No. CB-J2

DESCRIPTION

Black Jack (Stock No. CB-J2) is a controlled flow, two-component epoxy seam sealer/adhesive for applications where a flow grade sealer is desired. Purchase includes 2 mixing nozzles.

FEATURES

- Includes written warranty
- Controlled flow
- High strength
- Bare metal approved
- Superior adhesion with flexibility to withstand vehicle vibration and body flex
- Flows into voids and irregular surfaces
- Excellent for roof seams, truck gutters, door skins and body seams
- Matches OEM appearance
- 0% V.O.C.'s

SUITABLE SUBSTRATES

- Bare Metal
- Factory E-Coat
- Metal surfaces primed with 2K Epoxy Primer

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Description:
CB-J2	Black Jack	Black	7.3 fl. oz.

- Working Time: 10 minutes
- Sand/paint Time: 30 minutes
- Clamp Time: 30 minutes
- Lap shear strength: 2087 p.s.i. (Aluminum to aluminum)

(All times based on 25°C / 77°F conditions)

Always wear OSHA required (PPE) Personal Protection Equipment as outlined on the SDS and product label to ensure your safety.



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HANDLING AND APPLICATION

Preparation of GT-SU Applicator Gun and Cartridge

1. GT-SU plunger rods should be fully retracted. To release rods, hold gun by back handle, press thumb lever and pull back on knob.
2. Prepare cartridge for loading by removing cover from nozzle end of cartridge and snapping off end cap.
3. Load cartridge into gun. Make sure tab at front of cartridge is properly inserted in slot at front of gun. Prior to attaching static mixer nozzle, dispense a small amount of product to be sure both sides flow evenly. To stop dispensing, release pressure by pressing thumb lever.
4. Install static mixer. Dispense a short bead of material until color is uniform. Dispose of this bead. Product is now ready for application.
5. When application is complete, leave mixer nozzle installed on cartridge. Use a new nozzle for next application.
6. Never attempt to force material through a blocked cartridge opening or used nozzle.

APPLICATION

7. Black Jack has tremendous adhesion and sealing capabilities and may be applied to both bare metal or primed surfaces. Standard collision repair procedures generally suggest priming bare metal with a catalyzed 2-part epoxy primer **Crest Vers-E-Prime (Stock No. BVEP, BVEPA)** prior to sealing, for optimum results. Aerosols and acid-etch primers are not recommended.
8. Make sure area to be sealed is clean and dry.
9. Apply Black Jack in a continuous, even bead. To avoid air bubbles, keep mixer nozzle immersed in bead as sealer is applied. Sealer may be tooled easily if desired.
10. Do not add solvent when tooling Black Jack.
11. Black Jack has a 10 minute working time and may be sanded/painted in 30 minutes.

STORAGE

For future use of the adhesive, after removing from the gun, either leave the mixing tip on or replace the original plug, removed in Step 2. Store the partially used cartridge on its side for future uses

RELATED PRODUCTS

Part:	Product Name:	Size:
GT-SU	Universal Twin Cartridge Gun	Each
GP-AO	Air Gun	Each
BV-EP	Vers-E-Prime	Gallon
BV-EPA	Vers-E-Prime Activator	Gallon
BS-A	Acry-Solv	Quart
AA-S	Acry-Solv	17.25 fl. oz. aerosol
GT-MN	Mixing Nozzle	Each
GTMN-50	Mixing Nozzle	50/Pk



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TECHNICAL CONSULTATION SERVICE

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 822-4100 for answers to your questions. Hours of operation are Monday through Friday 8:00 am until 4:30 pm EST.



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ITEM CB-J2

WARRANTY

Crest Industries, Inc. ("Crest") warrants to the original purchaser ("Purchaser") that its Black Jack, Stock No. CB-J2 ("Product"), will, when applied according to the Crest General Instructions above, provide a seal for the life of the vehicle while used exclusively by Purchaser's customer owning the vehicle at the time of repair. The foregoing is Crest's sole and exclusive warranty, and all other warranties, express or implied, including the implied warranties of merchantability and fitness for a particular purpose, are excluded and disclaimed by Crest.

If this warranty is breached and the other conditions set forth herein have been met, Crest shall, as its sole and exclusive liability and Purchaser's sole and exclusive remedy, reimburse or credit the account of Purchaser for the reasonable costs of repair or replacement of the sealed components of the vehicle, provide replacement Product to repair the job, and/or shall assist Purchaser to address the customer's complaints. Except as provided above, Crest shall not be liable under any circumstance for any loss, damage, or expense directly or indirectly arising from the application and use of Product, and Crest shall not be liable for consequential or incidental damages.

This warranty is valid only if claim has been filed within 20 days after the discovery of the purported breach and the warranty registration form set forth below has been filed with Crest prior to 60 days after application of the Product. Warranty registration forms should be sent to:

Crest Industries, Inc.
1337 King Road
Trenton, MI 48183
Attention: Warranty Claims Manager

WARRANTY REGISTRATION FORM

Date	_____	Repair Order #	_____
Shop Name	_____	Make/Model/Year	_____
Address	_____	VIN	_____
Phone	_____	Type of Repair	_____
Repair Technician	_____		_____
Cartridge Lot No.	_____	Date Performed	_____

If Product cartridge is used on multiple vehicles, copy blank form and send a completed form for each vehicle.