



THICK-N-TAN TECHNICAL DATA SHEET



Item No. CT-NT

DESCRIPTION

Thick-n-Tan (Stock No. CT-NT) is an extra heavy bodied, flexible, two-component epoxy seam sealer that will not run, sag or flow. Purchase includes 2 mixing nozzles.

FEATURES

- Includes written guarantee
- Bare metal approved
- Retains brush marks
- Tan color matches OEM sealer
- Will not run or sag on vertical or overhead surfaces
- 0% V.O.C.'s

SUITABLE SUBSTRATES

- Bare Metal
- Factory E-Coat
- Metal surfaces primed with 2K Epoxy Primer

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Description:
CT-NT	Thick-n-Tan	Tan	7.3 fl. oz.

- Working Time: 10 minutes
- Sand/paint Time: 30 minutes

(All times based on 25°C / 77°F conditions)

Always wear OSHA required (PPE) Personal Protection Equipment as outlined on the SDS and product label to ensure your safety.



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HANDLING AND APPLICATION

Preparation of GT-SU Applicator Gun and Cartridge

1. GT-SU plunger rods should be fully retracted. To release rods, hold gun by back handle, press thumb lever and pull back on knob.
2. Prepare cartridge for loading by removing cover from nozzle end of cartridge and snapping off end cap.
3. Load cartridge into gun. Make sure tab at front of cartridge is properly inserted in slot at front of gun. Prior to attaching static mixer nozzle, dispense a small amount of product to be sure both sides flow evenly. To stop dispensing, release pressure by pressing thumb lever.
4. Install static mixer. Dispense a short bead of material until color is uniform. Dispose of this bead. Product is now ready for application.
5. When application is complete, leave mixer nozzle installed on cartridge. Use a new nozzle for next application.
6. Never attempt to force material through a blocked cartridge opening or used nozzle.

APPLICATION

7. Thick-n-Tan may be applied to bare metal, factory E Coat or metal surfaces primed with 2K Epoxy Primer **Crest Vers-E-Prime (BVEP/BVEPA)**. Aerosols and 2K Acid Etch Primers are not recommended.
8. Make sure area to be sealed is clean and dry. Clean with **Crest Stock No. AAS** or **BSA-Acry Solv** prior to sanding.
9. Sand bare metal surfaces with 80 grit sandpaper. Sand factory E Coat or fully cured 2K Epoxy Primer with 320 grit or scuff to remove gloss.
10. Remove sanding residue with clean, compressed air and re-clean with Acry Solv.
11. Apply Thick-n-Tan in a continuous, even bead. Sealer may be easily tooled if desired. Will retain all brush marks and tooled patterns.
DO NOT ADD SOLVENT WHEN TOOLING THICK-N-TAN.
12. Thick-n-Tan has a 10 minute working time and may be sanded and painted in 30 minutes.

STORAGE

For future use of the adhesive, after removing from the gun, either leave the mixing tip on or replace the original plug, removed in Step 2. Store the partially used cartridge on its side for future uses.

RELATED PRODUCTS

Part:	Product Name:	Size:
GT-SU	Universal Twin Cartridge Gun	Each
GP-AO	Air Gun	Each
BV-EP	Vers-E-Prime	Gallon
BV-EPA	Vers-E-Prime Activator	Gallon
GT-MN	Mixing Nozzle	Each
GTMN-50	Mixing Nozzle	50/Pk



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TECHNICAL CONSULTATION SERVICE

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 822-4100 for answers to your questions. Hours of operation are Monday through Friday 8:00 am until 4:30 pm EST.



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ITEM CT-NT

WARRANTY

Crest Industries, Inc. ("Crest") warrants to the original purchaser ("Purchaser") that its Thick-n-Tan, Stock No. CT-NT ("Product"), will, when applied according to the Crest General Instructions above, provide a seal for the life of the vehicle while used exclusively by Purchaser's customer owning the vehicle at the time of repair. The foregoing is Crest's sole and exclusive warranty, and all other warranties, express or implied, including the implied warranties of merchantability and fitness for a particular purpose, are excluded and disclaimed by Crest.

If this warranty is breached and the other conditions set forth herein have been met, Crest shall, as its sole and exclusive liability and Purchaser's sole and exclusive remedy, reimburse or credit the account of Purchaser for the reasonable costs of repair or replacement of the sealed components of the vehicle, provide replacement Product to repair the job, and/or shall assist Purchaser to address the customer's complaints. Except as provided above, Crest shall not be liable under any circumstance for any loss, damage, or expense directly or indirectly arising from the application and use of Product, and Crest shall not be liable for consequential or incidental damages.

This warranty is valid only if claim has been filed within 20 days after the discovery of the purported breach and the warranty registration form set forth below has been filed with Crest prior to 60 days after application of the Product. Warranty registration forms should be sent to:

Crest Industries, Inc.

1337 King Road

Trenton, MI 48183

Attention: Warranty Claims Manager

WARRANTY REGISTRATION FORM

Date _____ Repair Order # _____
Shop Name _____ Make/Model/Year _____
Address _____ VIN _____
Phone _____ Type of Repair _____
Repair Technician _____
Cartridge Lot No. _____ Date Performed _____

If Product cartridge is used on multiple vehicles, copy blank form and send a completed form for each vehicle.